

1        **Wrench Capable of Counting the Number of Times Its Torque**

2                                **Reaches Set Values**

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4        **Field of Invention**

5        The present invention relates to a wrench that counts the number of times  
6        its torque reaches set values.

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8        **Background of Invention**

9        Figures 10-12 show a wrench 100 that signals every time its torque  
10       reaches a set value. The wrench 100 includes a pipe 102 and a lever 110.

11       The pipe 102 includes first and second open ends and defines a slot 14.

12       The lever 110 includes a first end for engagement with a socket and a  
13       second end inserted in the pipe 102. A concave face 112 is formed at the

14       second end of the lever 110. The concave face 112 defines two grooves

15       114 each for receiving a roller 116. The lever 110 is pivotally connected

16       with the pipe 102 via a pin 120.

17  
18       A roller 130 is attached to a carriage 132 via a pin 134, and they are put in

19       the pipe 102. The roller 130 is put between the rollers 116. A spring

20       136 is put in the pipe 102 against the carriage 132. A tube 138 includes

21       a closed end and an open end. A hole 140 is defined in an external face

22       of the tube 138. A thread 142 is formed on an internal face of the tube

23       138. The tube 138 is put in the pipe 102 against the spring 136. A pin

24       106 is fit in the hole 140 through the slot 106. Thus, the tube 138 is

25       movable but non-rotational in the pipe 102. A spring 144 is put into the

26       tube 138 through the open end. A shaft 146 includes a thread 148

1    formed thereon. The shaft 146 is put in the pipe 102. The thread 148  
2    is engaged with the thread 142. A bearing 150 is kept in the pipe 102  
3    via two pins 108.

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5    A grip 214 is provided around the pipe 102. The grip 214 includes an  
6    enlarged portion 210 extending from an end, a window 211 defined in the  
7    enlarged portion 210, a tab 212 extending from the end in the window  
8    211 and an indicator 213 formed on the tab 212. A lens 220 is fit in the  
9    window 211. A knob 230 is formed with a scale 231. The knob 230 is  
10   attached to the shaft 146.

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12   Rotation of the knob 230 relative to the pipe 102 causes rotation of the  
13   shaft 146 relative to the tube 138 so as to change a force between the  
14   roller 130 and the rollers 116 via the spring 136. The indicator 213 and  
15   the scale 231 show values set for torque in the wrench 100. Every time  
16   the torque in the wrench 100 reaches a set value, the roller 130 rolls past  
17   one of the rollers 116. Every time this happens, some parts wear. Such  
18   wearing eventually affects the precision in setting the values. Hence,  
19   insufficient or excessive torque is exerted on a bolt or nut via the wrench  
20   100. This could result in disasters if the wrench 100 is used to make  
21   aircrafts for example. To avoid this, the parts must be replaced before  
22   they wear out. In practice, replacement is performed after a certain  
23   number of times the torque in the wrench 100 reaches the values. To  
24   this end, the number of times the number of times the torque in the  
25   wrench 100 reaches the values must be counted. However, automatic  
26   counting of the number is not possible with the wrench 100.

1 The present invention is therefore intended to obviate or at least alleviate  
2 the problems encountered in prior art.

### 3 4 **Summary of Invention**

5 It is the primary objective of the present invention to provide a wrench  
6 that counts the number of times its torque reaches set values.

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8 According to the present invention, a wrench includes a pipe, a lever, a  
9 first wedge, a second wedge, an elastic element, a counter and a sensor.  
10 The lever includes a portion put in and pivotally connected with the pipe.  
11 The first wedge is attached to the portion of the lever. The second  
12 wedge is in contact with the first wedge. The elastic element is for  
13 biasing the second wedge against the first wedge. The counter is  
14 installed on the pipe. The sensor extends signals the counter every time  
15 it senses movement of the first wedge past the second wedge.

16  
17 Other objects, advantages and novel features of the invention will become  
18 more apparent from the following detailed description in conjunction  
19 with the attached drawings.

### 20 21 **Brief Description of Drawings**

22 The present invention will be described via detailed illustration of  
23 embodiments referring to the drawings.

24  
25 Figure 1 is a perspective view of a wrench that counts the number of  
26 times its torque reaches set values according to a first embodiment of the

1 present invention.

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3 Figure 2 is an exploded view of the wrench of Figure 1.

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5 Figure 3 is an enlarged cross-sectional view of the wrench of Figure 1.

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7 Figure 4 is similar to Figure 3 but shows the wrench in another position.

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9 Figure 5 is a top view of the wrench of Figure 1.

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11 Figure 6 is a perspective view of a wrench that counts the number of  
12 times its torque reaches set values according to a second embodiment of  
13 the present invention.

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15 Figure 7 is an exploded view of a wrench that counts the number of times  
16 its torque reaches set values according to a third embodiment of the  
17 present invention.

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19 Figure 8 is an enlarged cross-sectional view of the wrench of Figure 7.

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21 Figure 9 is similar to Figure 8 but shows the wrench in another position.

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23 Figure 10 is a perspective view of a conventional wrench that provides a  
24 reading of torque exerted on a bolt or nut via the wrench.

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26 Figure 11 is an exploded view of the wrench of Figure 11.

Figure 12 is a cross-sectional view of the wrench of Figure 11.

### **Detailed Description of Embodiments**

Figure 1 shows a wrench 1 that counts the number of times its torque reaches set values according to a first embodiment of the present invention. The wrench 1 includes a pipe 10, a lever 20 and a grip 30.

Referring to Figures 2 and 3, the pipe 10 includes a first open end and a second open end opposite to the first open end. The pipe 10 defines two apertures 11 near the first open end. The pipe 10 is formed with a thread 13 near the second end and a scale 14 near the thread 13. A transverse slot 15 and a longitudinal slot 18 are defined in the pipe 10.

The lever 20 includes a head 21 formed at an end and a wedge 24 formed at an opposite end. From the head 21 extends an insert 22 for insertion in a socket (not shown) for driving the bolt or nut. The lever 20 can drive the bolt or nut in selective one of two directions. The lever 20 defines an aperture 23 near the head 21. The wedge 24 includes an inclined face 25 defining a groove 29. A roller 26 is put in the groove. The wedge 27 defines a hole 27. The pipe 10 receives the lever 20 except for the head 21. The slot 15 is aligned with the hole 27. A pin 12 is inserted in the apertures 11 and 23 so as to pivotally connect the lever 20 to the pipe 10.

A roller assembly 40 includes a wedge 41, a roller 43 and a pin 44 for attaching the roller 43 to the wedge 41. The wedge 41 is in the form of

1 a collar with two inclined edges 42 and defines two holes 46 each for  
2 receiving a ball 45. The wedge 41 further defines a hole 48. The  
3 assembly 40 is put in the pipe 10. The roller 43 is located against the  
4 roller 26. The balls 45 are located against the pipe 10. A pin 44 is fit in  
5 the hole 48 through the slot 18 so that the wedge 41 is movable but  
6 non-rotational in the pipe 10.

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8 A spring 60 is put in the pipe 10 against the wedge 41.

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10 The grip 30 is hollow and includes a first open end and a second open end  
11 opposite to the first open end. Near the first open end, on an internal  
12 face of the grip 30 extends a thread 34 for engagement with the thread 13.  
13 Near the first open end, a scale 32 is formed on an external face of the  
14 grip 30. A cap 33 is used to seal the second open end of the grip 30.

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16 An electrical counter 50 includes a display 51 for providing a reading, a  
17 button 53 that can be pushed to reset the reading and a sensor 52 in the  
18 form a trigger extending a side thereof. The electrical counter 50 is  
19 attached to the pipe 10. The sensor 52 is inserted in the hole 27 through  
20 the slot 15.

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22 Every time the torque in the wrench 1 reaches a set value, the roller 26  
23 rolls over the roller 43. Accordingly, the trigger 52 moves from a  
24 position shown in Figure 3 to another position shown in Figure 4 so as to  
25 actuate the electrical counter 50 shown in Figure 5. Thus, the number of  
26 the times the torque in the wrench 1 reaches set values is counted via the

1 electrical counter 50.

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3 Figure 6 shows a perspective view of a wrench that counts the number of  
4 times its torque reaches set values according to a second embodiment of  
5 the present invention. The second embodiment is identical to the first  
6 embodiment except for including a mechanical counter 70 instead of the  
7 electrical counter 50.

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9 Figures 7-9 show a wrench that counts the number of times its torque  
10 reaches set values according to a third embodiment of the present  
11 invention. The third embodiment is identical to the first embodiment  
12 except for using a counter 80 instead of the electrical counter 50. The  
13 counter 80 is identical to the electrical counter 50 except for including an  
14 infrared sensor 54 instead of the trigger 52. The infrared sensor 54 is  
15 not movable together with the wedge 24. Hence, the hole 27 is omitted.

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17 The present invention has been described via detailed illustration of three  
18 embodiments. Those skilled in the art can derive variations from the  
19 embodiments without departing from the scope of the present invention.  
20 Therefore, the embodiments shall not limit the scope of the present  
21 invention defined in the claims.

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